SR13B-01

REMOVAL

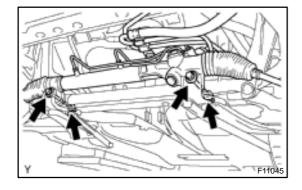
NOTICE:

Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

- 1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
- 2. REMOVE STEERING WHEEL PAD (See page SR-10)
- 3. REMOVE STEERING WHEEL (See page SR-10)
- 4. REMOVE LUGGAGE COMPARTMENT TRIM BOX COVER
- 5. REMOVE TOOL BOX
- 6. DISCONNECT PRESSURE FEED TUBE AND RETURN HOSE FROM POWER STEERING VANE PUMP (See page SR-24)
- 7. REMOVE FRONT LUGGAGE UNDER COVER
- 8. DISCONNECT RH AND LH TIE ROD ENDS (See page SA-9)
- 9. DISCONNECT NO. 2 INTERMEDIATE SHAFT AS-SEMBLY (See page SR-10)

10. REMOVE PS GEAR ASSEMBLY

Remove the 2 bolts, 2 nuts, 4 plate washers and PS gear assembly from the steering gear support member.



SST F11050

11. REMOVE PRESSURE FEED TUBE ASSEMBLY

(a) Using SST, disconnect the pressure feed and return tubes.

SST 09023–12700

- (b) Remove the 2 O-rings from the feed and return tubes.
- (c) Remove the bolt and pressure feed tube assembly.