SR13B-01

## REMOVAL

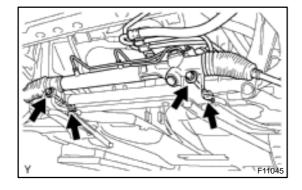
### NOTICE:

Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

- 1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
- 2. REMOVE STEERING WHEEL PAD (See page SR-10)
- 3. REMOVE STEERING WHEEL (See page SR-10)
- 4. REMOVE LUGGAGE COMPARTMENT TRIM BOX COVER
- 5. REMOVE TOOL BOX
- 6. DISCONNECT PRESSURE FEED TUBE AND RETURN HOSE FROM POWER STEERING VANE PUMP (See page SR-24)
- 7. REMOVE FRONT LUGGAGE UNDER COVER
- 8. DISCONNECT RH AND LH TIE ROD ENDS (See page SA-9)
- 9. DISCONNECT NO. 2 INTERMEDIATE SHAFT AS-SEMBLY (See page SR-10)

#### 10. REMOVE PS GEAR ASSEMBLY

Remove the 2 bolts, 2 nuts, 4 plate washers and PS gear assembly from the steering gear support member.



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#### 11. REMOVE PRESSURE FEED TUBE ASSEMBLY

(a) Using SST, disconnect the pressure feed and return tubes.

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- (b) Remove the 2 O-rings from the feed and return tubes.
- (c) Remove the bolt and pressure feed tube assembly.